Environmental Protection Agency

 $S_{\rm e}$ =the fraction of VOC in coating and diluent VOC-solvent emitted at the coater and flashoff area for a coating operation

Sh=the fraction of VOC in coating and diluent solvent emitted at the cure oven for a coating operation

V_s=the proportion of solids in each coating, as received (fraction by volume)

 $W_o \! = \! the$ proportion of VOC in each coating, as received (fraction by weight).

[48 FR 38737, Aug. 25, 1983, as amended at 65 FR 61763, Oct. 17, 2000]

§ 60.492 Standards for volatile organic compounds.

On or after the date on which the initial performance test required by §60.8(a) is completed, no owner or operator subject to the provisions of this subpart shall discharge or cause the discharge of VOC emissions to the atmoshpere that exceed the following volume-weighted calendar-month average emissions:

- (a) 0.29 kilogram of VOC per litre of coating solids from each two-piece can exterior base coating operation, except clear base coat:
- (b) 0.46 kilogram of VOC per litre of coating solids from each two-piece can clear base coating operation and from each overvarnish coating operation; and
- (c) 0.89 kilogram of VOC per litre of coating solids from each two-piece can inside spray coating operation.

§ 60.493 Performance test and compliance provisions.

- (a) Section 60.8(d) does not apply to monthly performance tests and §60.8(f) does not apply to the performance test procedures required by this subpart.
- (b) The owner or operator of an affected facility shall conduct an initial performance test as required under §60.8(a) and thereafter a performance

test each calendar month for each affected facility.

- (1) The owner or operator shall use the following procedures for each affected facility that does not use a capture system and a control device to comply with the emission limit specified under §60.492. The owner or operator shall determine the VOC-content of the coatings from formulation data supplied by the manufacturer of the coating or by an analysis of each coating, as received, using Method 24. The Administrator may require the owner or operator who uses formulation data supplied by the manufacturer of the coating to determine the VOC content of coatings using Method 24 or an equivalent or alternative method. The owner or operator shall determine from company records the volume of coating and the mass of VOC-solvent added to coatings. If a common coating distribution system serves more than one affected facility or serves both affected and exiting facilities, the owner or operator shall estimate the volume of coating used at each facility by using the average dry weight of coating, number of cans, and size of cans being processed by each affected and existing facility or by other procedures acceptable to the Administrator.
- (i) Calculate the volume-weighted average of the total mass of VOC per volume of coating solids used during the calendar month for each affected facility, except as provided under paragraph (b)(1)(iv) of this section. The volume-weighted average of the total mass of VOC per volume of coating solids used each calendar month will be determined by the following procedures.
- (A) Calculate the mass of VOC used $(M_o + M_d)$ during the calendar month for the affected facility by the following equation:

$$M_o + M_d = \sum_{i=1}^n L_{ci} D_{ci} W_{oi} + \sum_{j=1}^m L_{dj} D_{dj},$$
 (1)

 $[\Sigma L_{dj}D_{dj}]$ will be 0 if no VOC solvent is added to the coatings, as received.] where n is the number of different coatings used during the calendar month and m is the

number of different diluent VOC-solvents used during the calendar month.